

# **K403 ASSEMBLY AND FITTING INSTRUCTIONS**

#### **Kit Contains**

- 1 x Instructions
- 2 x Front Clamps (Part number 542)
- 2 x Rear Clamps (Part number 543)
- 4 x Stepped Rubber Pads

Remove parts from box & check Contact your Prorack dealer if any parts are missing or damaged



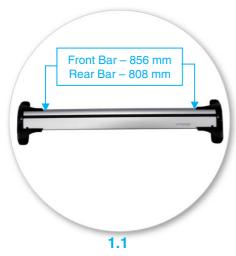
#### Items you will require that are not included:

Tape measure

### **Important Note:**

Whispbar Flush Bar pictured in these instructions, also applicable for Whispbar Through Bar

## 1. Crossbar Preparation

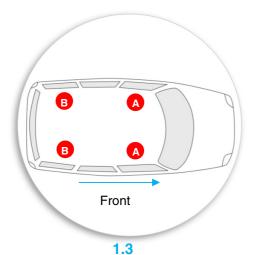


 Set the bars to length (refer to the crossbar instructions for adjustment description)



- Fit stepped rubber pad (from fitting kit) to foot
- Press pad firmly onto foot by putting thumb pressure on area where pad spigots engage
- The pad shape may vary from the photo.





- Letters refer to the clamp part numbers
- Part numbers are stamped on clamps
- (A) Refers to Clamp 542
  - (B) Refers to Clamp 543

# 2. Positioning Crossbar on Vehicle



2.1

- Locate the bars on the vehicle as indicated on the photo
- Remove clamp screws
- Fit clamps
- Clamps directly to edge of roof under the doors
- Replace clamp screws
- Progressively tighten the screws. Alternate from side to side to tension evenly.



2.2

- Check that crossbar feels tight on the roof
- Refit covers to leg.

## **Warning Notes:**

• Use these instruction in conjunction with crossbar instructions

## **WARNING: Check the Tightness of Screws Regularly**

